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D4463-9

Job Sheet 184252



Part No: D4463-9

Job Qty: 2 ea

Part Name: Tank Back



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 9,10 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC IPP REV:B 13.10.28 DWG REV PD1 DD VERF:JLM IPP REV:C 14.06.13 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	2 pcs		10/19/18	0.00	0.63	Waterjet 1		SC 18/10/18
110	QC	2 pcs		10/19/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/18
120	QC	2 pcs		10/19/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs		10/19/18	0.11	0.47	Brake NC 2		DAS 9-89
140	QC	2 pcs		10/19/18	0.00	0.00	QC6		38
150	HandFinish	2 pcs		10/19/18	0.00	0.38	HandFinish1		DR 18/11/18
160	QC	2 pcs		10/19/18	0.00	0.00	QC7-3		NOV 15 2018 68
170	Packaging	2 pcs		10/19/18	0.00	0.00	Packaging3-2		CPL 9-89
180	QC21-SA	2 Ea		10/19/18	0.00	0.00	QC21		NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	28 sf (14 ea)	100-Waterjet	511 966.5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	28	206	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 9:53 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		MRB (QSI042) Approval	
Description Work Order Deviation		DART AEROSPACE Container No: S122050 Part: D4463-9 Job No: 184252 Serial No/Batch: S122050 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/29/18			
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Conce ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
		OTHER : _____			

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